

NWV EDUCATION SERIES

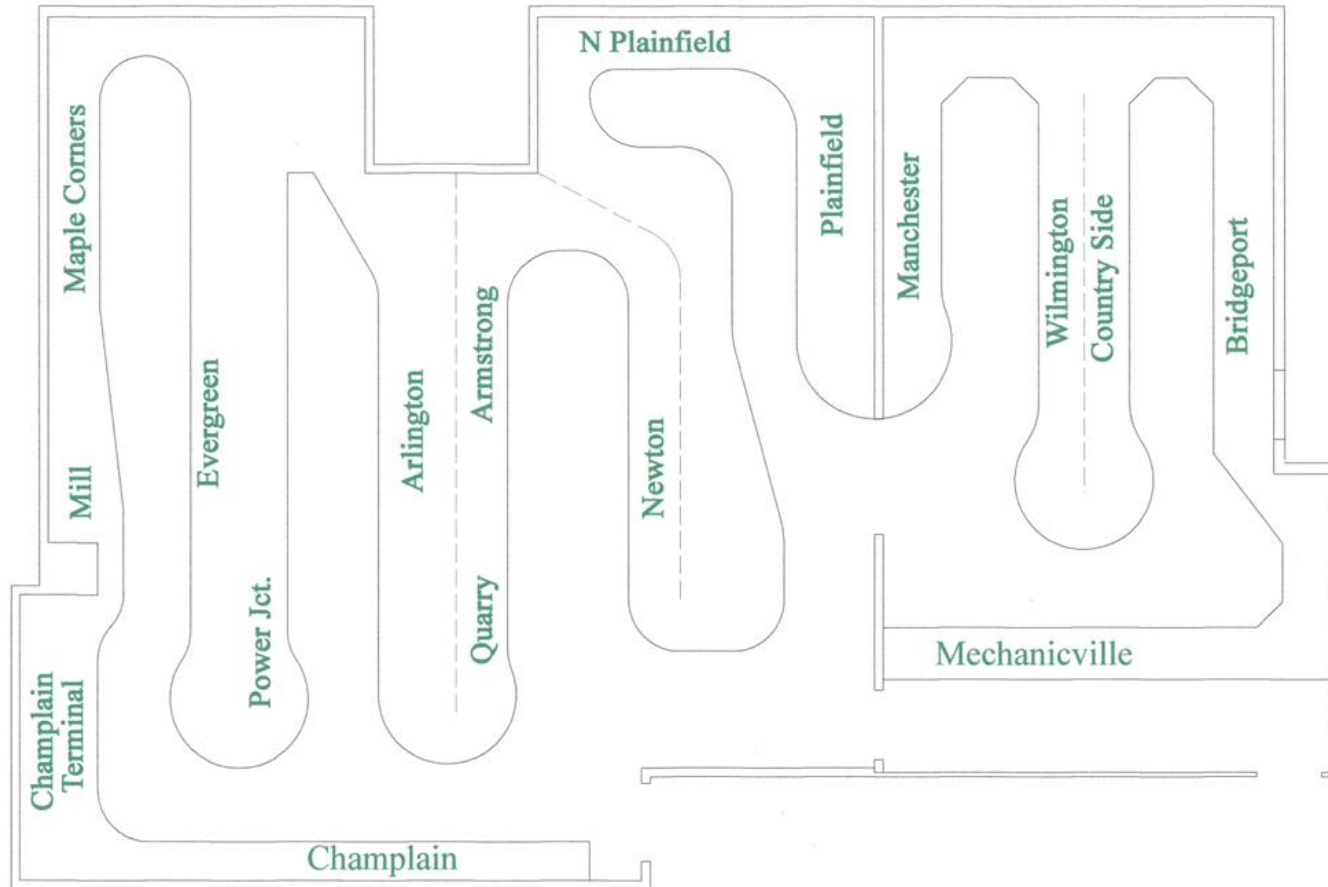


DC PANEL

Back Ground

- Control Panel Can Have Many Uses
 - Track Power Control
 - DC Layouts
 - Turnout Control
 - Track Routing / Selection
 - DC Power Distribution
 - Power for DC Devices
 - Street & Structure Lights
 - Track Side Signals
 - Tortoise Switch Machines

NWV Layout Overview



Requires Multiple DC Circuits – Lights / Signals

DC Supply Panel

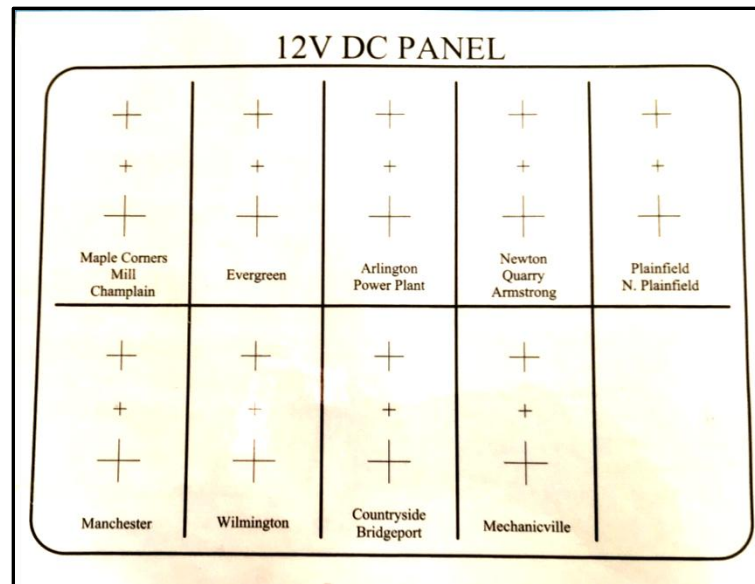
Step 1 Design

- Support Large Layout Configuration:
 - Multiple Towns Across
 - Multiple Peninsulas
- DC Power Distribution
 - Divide Layout Into 9 Power Sections
 - Each Section
 - On / Off Switch
 - Power Indicator Light
 - 2 Amp Circuit Limiter

DC Supply Panel

Step 2 Graphic Face

- Use a Graphic Design Program:
 - Design Control Panel Face
 - Print Design on 8 ½ x 11 Plain Paper
 - Seal Page w/ 3 mm Lamination



DC Supply Panel

Step 3 Panel Frame

- Build Frame Using Pine Boards:
 - 1 x 2 Pine w/ Saw Blade Slot
 - Slot in Frame Will Hold The Panel Face
 - Slot Cut w/ Table Saw or Radial Arm Saw
 - Cut Slot $\frac{1}{4}$ " Deep
 - Width May Require Multiple Passes
 - To Secure The Correct Width



← **Slot**
Will Hold
Panel Face

DC Supply Panel

Step 4 Panel Backing

- Cut a Backing Plate from Thin Plywood
 - Size the Plate @ 9 x 12 Inches



DC Supply Panel

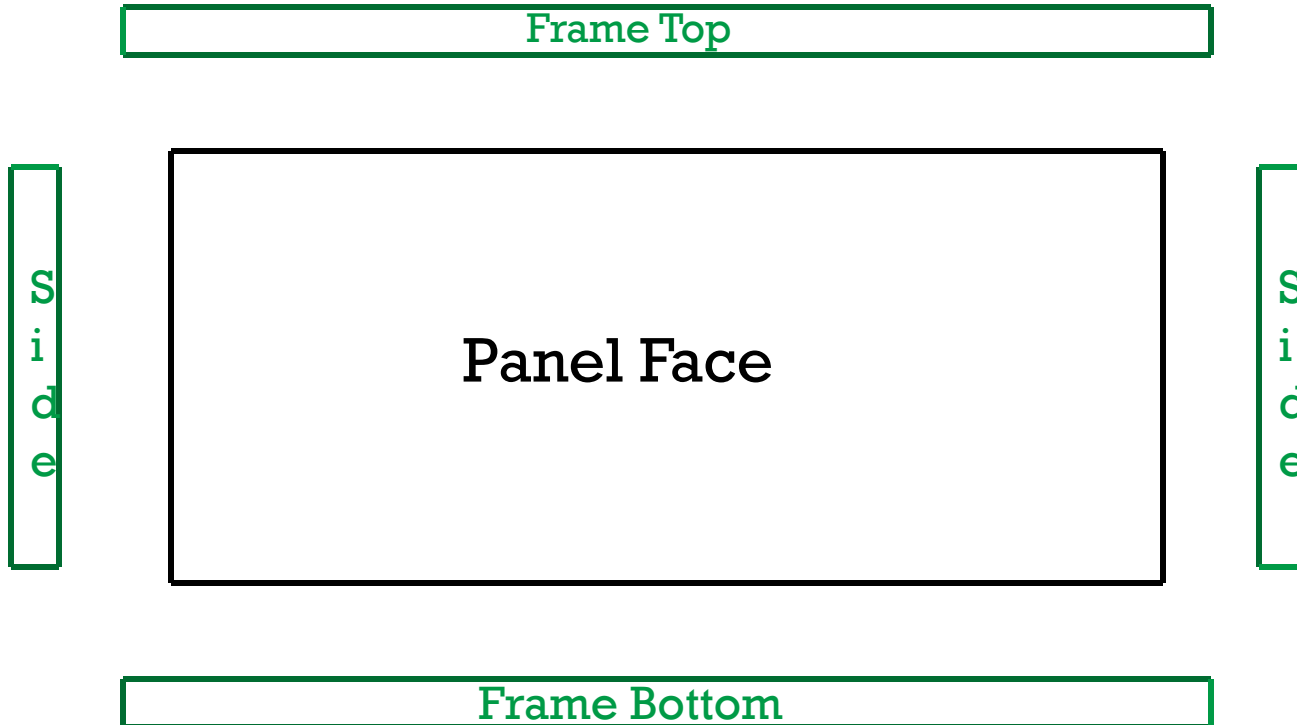
Step 5 Face Assembly

- Apply Spray Glue to Thin Plywood
 - Place Lamination on Plywood
 - Press into Place
 - Set Aside To Dry



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Step 6 Frame Plan



DC Supply Panel

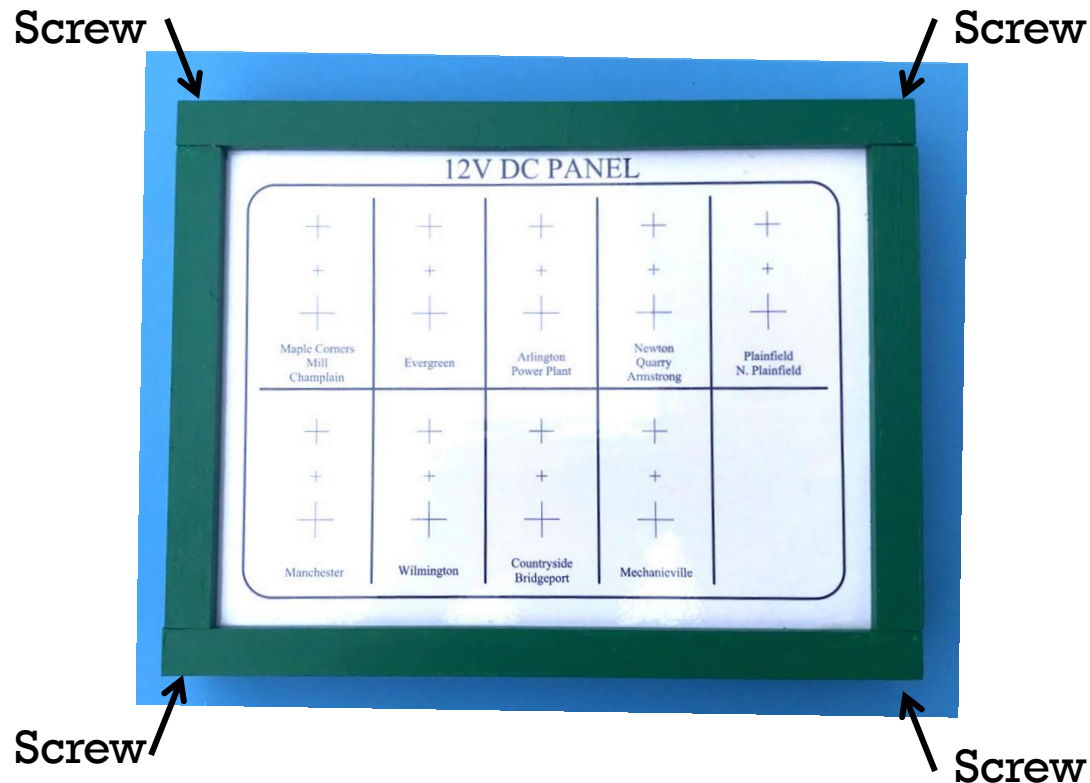
Step 7 Frame Construction

- Trim Plywood / Panel
 - Remove Extra Material
 - Leaving $8\frac{1}{2}$ x 11 Image
- Set Frame Pieces – One on Each Side
 - Place Third Piece Across Top
 - Measure Top Length
 - Cut to Size, Make Two: Top & Bottom
 - Use Top & Bottom Pieces To Set Side Length
- Paint All Four Pieces Before Assembly

DC Supply Panel

Step 8 Frame Assembly

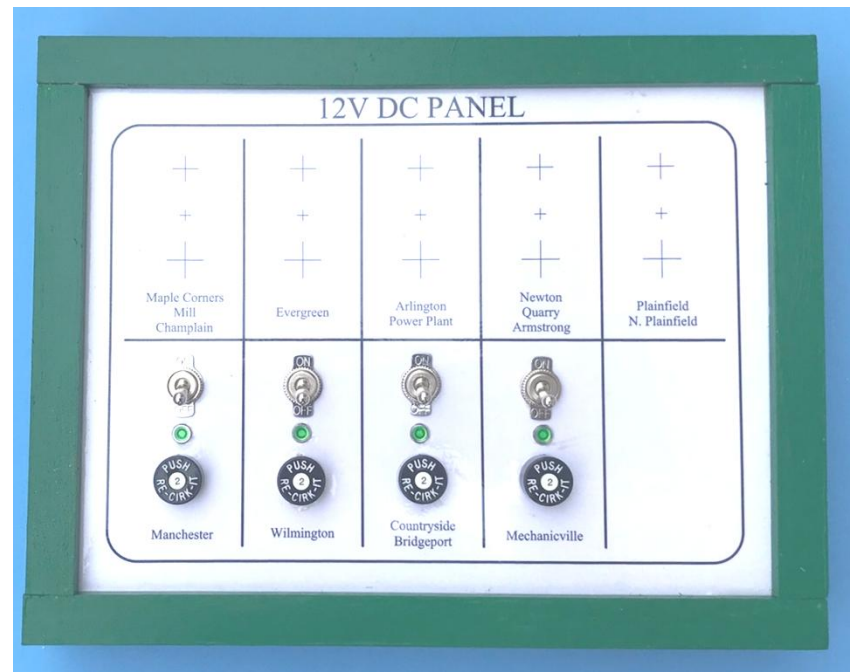
- Place Frame Around Panel
 - Drill Pilot Hole in Each Corner
 - Insert a 1 $\frac{1}{4}$ Inch Screw in Each Hole



DC Supply Panel

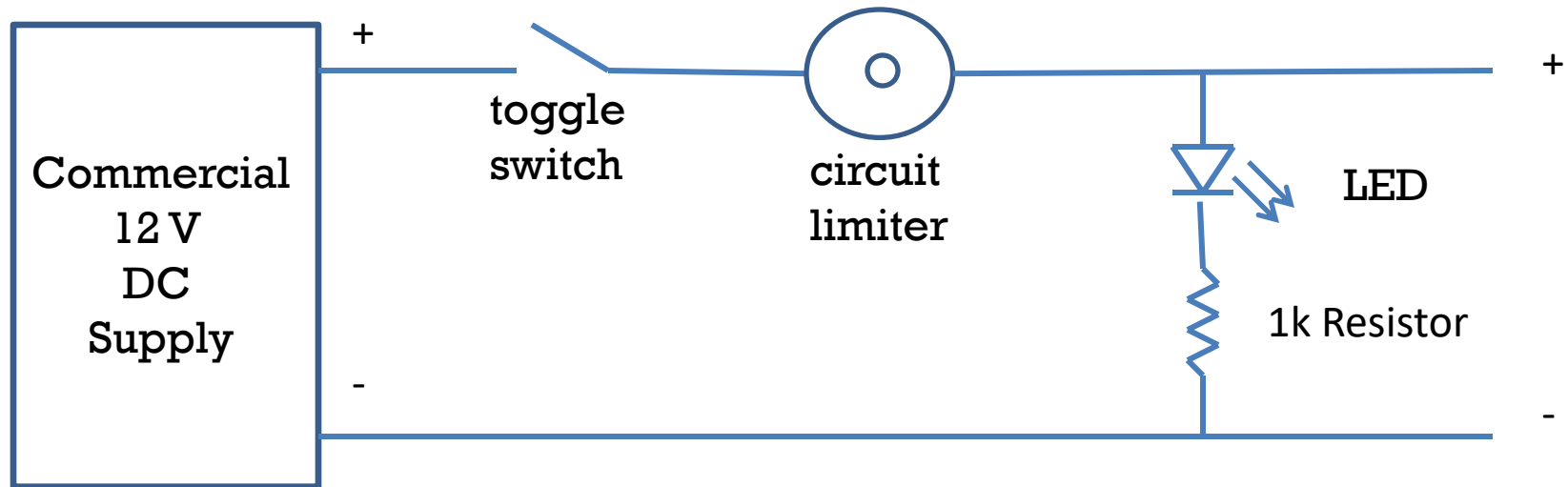
Step 9 Insert Components

- Drill Holes
 - 1/2 Inch => Toggle Switch
 - 1/8 Inch => LED Indicator Light
 - 5/8 Inch => Circuit Limiter



DC Supply Panel

Step 10 Wired Components



Example Requires 9 Circuit Copies to Support 9 Layout Sections

Wire Each Output

- **Install a DC Bus in Each Layout Section**
 - Recommend 18 Gauge Bus Wire
- **Connect Each DC Panel Output**
 - Provides Independent Power
 - Allows Each Section to Be Isolated
 - Easier Problem Analysis Across a Large Layout
 - Current Limited – 2 Amps Per Section
 - Manual On / Off Control
 - Power On LED Indication

DC Supply Panel Installed



END

DC PANEL

